

IN THE CLAIMS

1. (Currently amended) A method of manufacturing a screen ~~for~~ prior to subterranean downhole use, comprising:

inserting a base pipe into a filter layer;

securing said filter layer to said base pipe exclusively by expanding said base pipe until said base pipe contacts said filter layer to fix said filter layer against translation with respect to said base pipe thus completing the manufacturing of the screen before its subterranean deployment.

2. (Original) The method of claim 1, comprising:

creating an interference fit between said base pipe and said filter layer.

3. Canceled

4. (Original) The method of claim 1, comprising:

reducing the size of said filter layer.

5. Canceled.

6. (Original) The method of claim 1, comprising:

inserting said base pipe and filter layer downhole;

expanding said base pipe downhole.

7. (Original) The method of claim 1, comprising:

mounting a protective jacket to said filter layer before inserting said base pipe.

8. (Canceled)

9. (Previously amended) The method of claim 2, comprising:

accomplishing said securing said filter layer to said base pipe without welding, adhesives or mechanical connectors.

10. (Currently amended) The method of claim 1, comprising:

A method of manufacturing a screen for downhole use, comprising:

inserting a base pipe into a filter layer;

securing said filter layer to said base pipe without welding, adhesives or mechanical connectors by;

creating an interference fit between said base pipe and said filter layer as

said base pipe is expanded;

- inserting downhole said base pipe and filter layer already secured to said base pipe;
expanding said base pipe downhole.
11. (Previously amended) The method of claim **10**, comprising:
mounting a protective jacket to said filter layer before or after inserting said base pipe.
 12. (Previously amended) The method of claim **1**, comprising:
expanding said base pipe for at least a portion of the length of said filter layer.
 13. (Original) The method of claim **12**, comprising:
expanding said base pipe near the ends of said filter layer.
 14. (Original) The method of claim **12**, comprising:
expanding said base pipe for the entire length of said filter layer and beyond.
 15. Canceled
 16. (Previously amended) A method of manufacturing a screen for downhole use,
comprising:
inserting a base pipe into a filter layer;
applying a material to the base pipe to contact said filter layer;
applying heat to said base pipe to allow said material to secure the filter layer to the base
pipe;
using a series of substantially parallel ribs to form the filter layer;
using a series of ribs on said base pipe positioned in an offset manner from said ribs of
said filter layer to allow said filter layer to be slipped over said base pipe;
using said ribs on said base pipe to retain said filter layer.
 17. (Currently amended) ~~The method of claim **15**, comprising:~~
A method of manufacturing a screen for downhole use, comprising:
inserting a base pipe into a filter layer;
applying a material to the base pipe to contact said filter layer before said inserting;
applying heat to said base pipe after said inserting to allow said material to secure the
filter layer to the base pipe;
using a coating on the outer surface of said base pipe as the material applied to the base
pipe;
securing the filter layer to said base pipe with said coating.